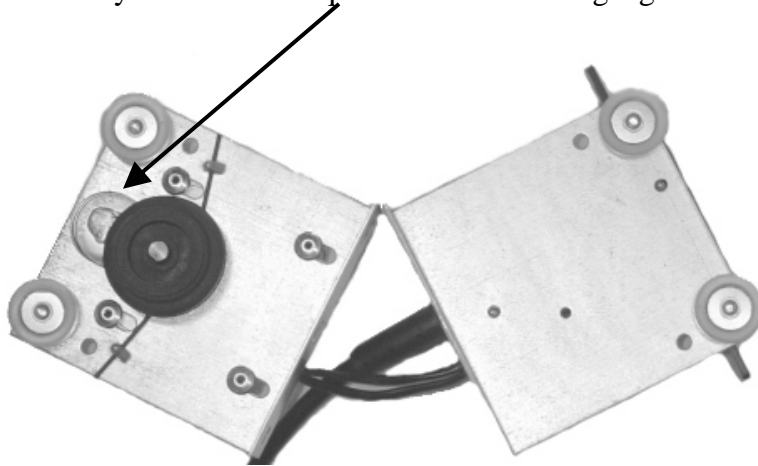


## Light Rail 3 and 3.5 Molded Drive Wheel Replacement

1. Using a 3/8" wrench remove the coupler nut at the bottom of the Drive Motor. Split the unit in two and remove the drive wheel by pulling upward.
2. Installation is the reverse of removal. Line up the flat side of the wheels hole with the flat side of the motors shaft and push the new Drive Wheel on.

**IMPORTANT:** The position of the Drive wheel upon the motors shaft is critical. The distance between the inside of the drive wheel and the Motors bracket should be .205". To obtain this distance you can stack 3 quarters and use as a gauge.



## Light Rail 3 and 3.5 Molded Drive Wheel Replacement

1. Using a 3/8" wrench remove the coupler nut at the bottom of the Drive Motor. Split the unit in two and remove the drive wheel by pulling upward.
2. Installation is the reverse of removal. Line up the flat side of the wheels hole with the flat side of the motors shaft and push the new Drive Wheel on.

**IMPORTANT:** The position of the Drive wheel upon the motors shaft is critical. The distance between the inside of the drive wheel and the Motors bracket should be .205". To obtain this distance you can stack 3 quarters and use as a gauge.

